



WIPE OUT ENTERPRISES
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Engine and Engine Components:

525 4 9/16" Bore Engine Kit

Block Does Not Need Bored on the 4 9/16" Bore

Part Description
Ross Forged Pistons
Piston Rings, Wrist Pin Retainers
Sleeves and O-Rings

Total \$4,200.00

540 4 5/8" Bore Engine Kit

400 Series Rod

Part Description
Ross Forged Pistons
Piston Rings, Wrist Pin Retainers
Sleeves and O-Rings

Total \$4,200.00

540 4 5/8" Bore Engine Kit

407 Series Rod

Part Description
Coated Ross Forged Pistons
Piston Rings, Wrist Pin Retainers
Sleeves and O-Rings
Wrist Pins,

Total \$4,960.00

600 Engine Kit Deck Plate Not Required For 400 Series Rod:

Part Description
4.875" Ross Pistons
Piston Rings, Wrist Pin Snap Rings
4.875" Sleeves and O-Rings

Total \$4,700.00

600 Engine Kit Includes 5/8" Deck Plate and 9 3/8" Billet Rod:

Part Description
4.875" Ross Pistons
Piston Rings, Wrist Pin Snap Rings
Wrist Pins Tool Steel
4.875" Sleeves and O-Rings
Billet Rods, High Strength Bolts, Burnished Wrist Pin Bushings
Deck Plate

Total \$10,800.00

640 Engine Kit Includes 1" Deck Plate and 10" Billet Rods:

Part Description	
4.875" Ross Pistons	
Piston Rings, Wrist Pin Snap Rings	
Wrist Pins Tool Steel	
4.875" Sleeves and O-Rings	
Billet Rods with High Strength Bolts and Burnished Wrist Pin Bushings	
1" Deck Plate and Studs	
	Total
	\$11,500.00

671 Engine Kit 1" Deck Plate and 10" Billet Rod:

Part Description	
4.875" Ross Pistons	
Piston Rings, Wrist Pin Snap Rings	
Wrist Pins Tool Steel	
4.875" Sleeves and O-Rings	
Billet Rods, High Strength Bolts, Burnished Wrist Pin Bushings	
Deck Plate	
	Total
	\$11,500.00

Engine Parts:

Billet Rods with High Stength Rod Bolts	1	\$4,900.00	\$4,900.00
407 Heat Treated Rods	6	\$500.00	\$3,000.00
400 Series Heat Treated Rods	6	\$340.00	\$2,040.00
ARP Rod Bolts	1	\$210.00	\$210.00
1.500" Tool Steel Wrist Pins	1	\$70.00	\$70.00
1.625" Tool Steel Wrist Pins	1	\$70.00	\$70.00
Coated Clevite "H" Rod Bearing Set	1	\$412.00	\$412.00
Coated Clevite "H" Main Bearing Set	1	\$480.00	\$480.00
Ceramic and Teflon Coat Pistons Set	1	\$445.00	\$445.00
Head Gasket Copper 4.3" - 4.875" Bore Reuseable	1	\$320.00	\$320.00
Fel-Pro Head Gasket	1	\$280.00	\$280.00
WOEI Sealing Rings	6	\$10.00	\$60.00
C-Ring(Reuseable Sealing Rings)	6	\$130.00	\$780.00
Girdle, spacer blocks, studs, and oil pan bolts	1	\$1,790.00	\$1,790.00
Note: Line bore should be checked after installing girdle		?	?
Plumbing for water injection			Call
12 volt water injection system	1	\$715.00	\$715.00
Water nozzles	1	\$80.00	\$80.00
Guillotine Air Shut Off "Large or Small"	1	\$810.00	\$810.00
Guillotine Air Shut Off "X-Large for 6" or Larger Compressor C	1	\$1,800.00	\$1,800.00
6" Velocity Stack	1	\$275.00	\$275.00
Velocity Stack and Adapter Plate	1	\$850.00	\$850.00

Head Stud Kit	1	\$750.00	\$750.00
466 Crankshaft: Pinned Crank Gear, Extra Flywheel	1	\$1,600.00	\$1,600.00
Bolts, Magnaflexed, and Polished or Ground Undersized			
Counter Balance Crankshaft	1	\$2,780.00	\$2,780.00 With Good Core
Weights to Counter Balance Crankshaft	1	\$800.00	\$800.00
Deck Plate 5/8" Studs Not Included	1	\$785.00	\$785.00
Deck Plate 1" Studs Not Included	1	\$1,350.00	\$1,350.00

Cylinder Head and Valve Train Components:

Stock Valve Cylinder Head 285CFM No Port Water			\$6,000.00
WOEI Cost Fighter (Large Valve 320cfm, No Port Water)Stock IH Tubes			\$6,775.00
Large Valve Cylinder Head 360 CFM, Port Water, Dropped INJ. Steel INJ. Tubes			\$7,800.00
Large Valve Recast Cylinder Head 370+ CFM			\$11,500.00
Flow Test Customers Head(Flow Head, Check Valve Job & Springs)			\$500.00
Flat Tappet Camshaft \$50.00 Credit for Core	1	\$600.00	\$950.00
Roller Camshaft Reground Truck \$250.00 Credit for Core	1	\$1,050.00	\$1,050.00
Roller Camshaft Billet	1	\$1,650.00	\$1,650.00
Roller Cam Bearings	1	\$1,200.00	\$1,200.00
Lifters and plates for large lifter bore block Set of 12	1	\$1,515.00	\$1,515.00
IH Roller Lifters with Buttons Installed Set of 12 "Obsolete"	1	\$0.00	\$0.00

Replaced by Drop in Lifter or Machined Lifter Bore

Roller Lifters for Small Lifter Bore Block Drop In	12	\$133.34	\$1,600.00	NEW
Roller Lifters for Large Lifter Bore Block Drop In	12	\$160.00	\$1,920.00	NEW
Machined Tie Bars for Large Roller Lifter	6	\$215.00	\$1,290.00	
1" Roller Lifter Installation Tool	1	\$335.00	\$335.00	
Roller Rockers	1	\$740.00	\$740.00	
Rocker Shaft Collars Set	1	\$120.00	\$120.00	
Rocker Shaft End Supports Set	1	\$180.00	\$180.00	
7/16" Push Rods	12	\$22.00	\$264.00	
7/16" Push Rods Tool Steel	12	\$51.25	\$615.00	
Alumminum Intake Manifold and Adapter	1	\$3,200.00	\$3,200.00	
Exhaust Header	1	\$2,725.00	\$2,725.00	
Copper Exhaust Gasket	1	\$125.00	\$125.00	
Cast Exhaust Manifold Extrude Hone, Weld, and Resurface	1	\$1,700.00	\$1,700.00	
Customer Manifold				
Front Mount Exhaust Manifold	1	\$3,500.00	\$3,500.00	
Valve Cover Billet 2 Piece	1	\$1,075.00	\$1,075.00	New
Valve Cover Fabricated	1	\$540.00	\$540.00	
Valve Cover .5" Riser Parts to Fabricate	1	\$120.00	\$120.00	
Valve Cover Spacer with O-Ring	1	\$155.00	\$155.00	
Offset Key	1	\$25.00	\$25.00	
Adjustable Cam Timing Gear	1	\$970.00	\$970.00	
Machine Front Cover for Adjustable Cam Timing Gear	1	\$960.00	\$960.00	
Machine Front Cover for Adjustable Cam Timing Gear	1	\$560.00	\$560.00	

Note: If Water Pump is Already Machined Off

Billet Front Cover External Oil Does Not Include Cam Cover	1	\$1,850.00	\$1,850.00	
Billet Front Cover Stock Oil Pump Does Not Include Cam Cov	1	\$2,325.00	\$2,325.00	
Idler Sleeve and Hardware Supported Through Front Cover	1	\$138.00	\$138.00	New
2- Bolt Timing Cover(Quick Timing Changes)	1	\$350.00	\$350.00	New
Timing Pointer	1	\$105.00	\$105.00	New
Adjustable Cam Cover	1	\$235.00	\$235.00	
Drop Injector Tube in Customer Head 5/16" Bolt	1	\$870.00	\$870.00	
Drop Injector Tube in Customer Head 3/8" Bolt	1	\$1,075.00	\$1,075.00	
Dropped Injector Tube Fixture	1	\$750.00	\$750.00	
Hardblock Cylinder Head	1	\$1,090.00	\$1,090.00	

Fuel System:

Supply pump mounting	1	\$485.00	\$485.00	
Supply Pump	1	\$655.00	\$655.00	
Injection P-Pump mounting 6 drive bolts	1	\$830.00	\$830.00	
Machine Injection Pump Mounting Plate for O-Ring Face Seal	1	\$220.00	\$220.00	New
.120" or .146" id Injector Line Bent with Brackets	1	\$1,250.00	\$1,250.00	
Machine Head for Billet Injectors Inc: Tube and 3/8" Bolt	1	\$1,550.00	\$1,550.00	
Add \$430.00 if head already hardblocked				
Injector Hold Downs Billet Replace I.H. Hold Down	6	\$475.00	\$475.00	
2 Bolt Hold Downs For Billet Inj.	1	\$460.00	\$460.00	New
2 Bolt Hold Downs For Billet Inj. Premium "Crescent"	1	\$890.00	\$890.00	
3 Bolt Hold Downs for IH Injector in Recast Head	1	\$850.00	\$850.00	
Fixture to Drill Head For 2 Bolt Hold Down	1	\$630.00	\$630.00	
Electric Fuel Supply Pump	1	\$830.00	\$830.00	

Oil and Water System Belt Drive:

Wedge crank pulley without V-groove	1	\$600.00	\$600.00	
12" Fluid Dampener	1	\$375.00	\$375.00	
12" Fluid Dampener with Timing Marks	1	\$660.00	\$660.00	
Bracket and Drive Assembly: Bracket Pulleys Belt, Crank Hub Adapter	1	\$2,225.00	\$2,225.00	
Water Injection Pump and Drive: Pump Mounting Plate, and Drive Hub	1	\$755.00	\$755.00	
External oil 2 stage pump, Oil Pickup, and Hoses Requires High Flow Down Mount Oil Filter and Mounting Hardware	1	\$2,005.00	\$2,005.00	
External oil 2 stage and fuel pump, Oil Pickup, and Hoses Requires High Flow Down Mount Oil Filter and Mounting Hardware	1	\$2,475.00	\$2,475.00	
Electric engine cooling system: Front cover machined, pump, adapters			\$1,375.00	
Electric Fan	1	\$280.00	\$280.00	
Wedge crank pulley with V-groove	1	\$900.00	\$900.00	
V-Belt 6963 Gates Powerated Green	1	\$32.00	\$32.00	

Oil System Stock Oil Pump:

Deep Sump Oil Pan Aluminum 15lbs, 8 gallon	1	\$1,350.00	\$1,350.00
Oil Pickup Weld In	1	\$495.00	\$495.00
Oil Pickup Bolt In	1	\$495.00	\$495.00
Oil Pan Breather	1	\$305.00	\$305.00
High flow down mount oil filter and mounting hardware	1	\$500.00	\$500.00
High flow down mount oil filter, with inspection screen and mounting hardware	1	\$920.00	\$920.00
Oil Filter Covers Billet Aluminum	1	\$600.00	\$600.00
System One Oil Filter	1	\$725.00	\$725.00
External Oil Pick Up for Stock Oil Pump and Labor	1	\$1,080.00	\$1,080.00

Labor:

Pin crank gear	1	\$165.00	\$165.00
Drill and tap crank for extra flywheel bolts	1	\$165.00	\$165.00
Drill and tap block for 5/8" idler bolt	1	\$100.00	\$100.00
Clearance Block for Stroker and Counterbalance Crank	32	\$80.00	\$2,560.00
Assemble engine shortblock	40	\$100.00	\$4,000.00
Assemble engine longblock	52	\$100.00	\$5,200.00
Degree cam	2	\$100.00	\$200.00
Machine Sleeves for Fire Rings	1	\$100.00	\$100.00
Chamfer Rod Bearings	2	\$100.00	\$200.00
Flow Head	1	\$550.00	\$550.00
Profile Cam	1	\$100.00	\$100.00

Clutch:

Hydraulic Pump Drive for 3 Disc Crower Clutch			\$465.00
Customer will need to Drill Pressure Plate			
2 Piece Cross Shaft for Crower			\$545.00
Steel Throw Out Bearing Carrier Includes Bearing			\$175.00
Flat Clutch Pedal			\$400.00
Clutch Guide			\$590.00
Recessed Torque Tube for 4 Disc Clutch			\$1,430.00
Blanket Ballistic 4.2 Required by NTPA			\$600.00

Transmission:

Gears 1st and 2nd Any Ratio	Priced per Set	1	\$790.00	\$790.00
3rd and 4th Gear Any Ratio		1	\$790.00	\$790.00
Constant Mesh Any Ratio		1	\$880.00	\$880.00
Input shaft		1	\$1,000.00	\$1,000.00
Input Shaft Collar		1	\$105.00	\$105.00
Input Shaft Steel Bearing Retainer		1	\$340.00	\$340.00
Center bearing support		1	\$620.00	\$620.00
Counter Shaft Solid		1	\$730.00	\$730.00
Adjustable Shifter Arms	Sold in Sets of 2	1	\$330.00	\$330.00
MCV Body Aluminum Cover Includes Bolts and Washers		1	\$115.00	\$115.00
Shifter Locks Parts Only		1	\$375.00	\$375.00

Shifter Lock Kit Includes Shifter Locks and Installation Kit	1	\$600.00	\$600.00
Install Shifter Locks Parts not Included	1	\$320.00	\$320.00
Shifter Assembly Floorboard Mount Stock Transmission	1	\$1,250.00	\$1,250.00
Shifter Assembly Floorboard Mount Pro-Fab Transmission	1	\$1,100.00	\$1,100.00
Pro-Fab Transmission Installation Kit	1	\$280.00	\$280.00
Pro-Fab Transmission Installation Kit with 1066 Steering	1	\$450.00	\$450.00
Hi Tquore Starter will Work with Pro-Fab	1	\$715.00	\$715.00
Column Spacers			
Light Weight 1066 Lower Steering Column	1	\$295.00	\$295.00
Light Weight 1066 Lower Steering Column For Pro-Fab	1	\$295.00	\$295.00
Computer software to calculate MPH			Call for assistance

Rearend:

Lighten Rearend By 150LBS	1	\$4,100.00	\$4,100.00
Customer Supplies Core Rearend Disassembled And Cleaned			
Billet Differential(Includes Needle Cross) Spider Exchange	1	\$2,850.00	\$2,850.00
Lighten Bull Gears 49.5 lbs Per Gear Add \$250.00 if no 706 cores Sold in Sets of 2	1	\$750.00	\$750.00
Bull Gears Different Ratios Sold in Sets of 2	1	\$7,650.00	\$7,650.00 NEW
Hollow Tube Axles	2	\$4,300.00	\$4,300.00
Axle Flanges 9 Bolt Keyed Set of 2	1	\$540.00	\$540.00
Disc Brake Kit Includes: Rotors, Calipers, Pedals, Master Cylinders, Hoses, and Fittings	1	\$1,450.00	\$1,450.00
706 Bull Pinion Seal Retainer Sold in Sets of 2	1	\$475.00	\$475.00
Rotors Qty. 2	1 Set	\$225.00	\$225.00
Brake Brackets and Bolts	2	\$260.00	\$260.00
Machine 1466 Bearing Housing to Fit Brakes	1	\$325.00	\$325.00
4x4 Aluminum Cover Includes Bolts and Washers	1	\$275.00	\$275.00
Center Link Cover Aluminum Includes Bolts and Washers	1	\$85.00	\$85.00
PTO Cover Aluminum Includes Bolts and Washers	1	\$90.00	\$90.00
Oil Filter Cover Aluminum Includes Bolts and Washers	1	\$81.00	\$81.00
Pump Cover Aluminum Includes Bolts and Washers	1	\$85.00	\$85.00
Top Deck Cover Aluminum	1	\$350.00	\$350.00
Breather For Rearend	1	\$88.00	\$88.00
Rearend Heater	1	\$255.00	\$255.00
High Low Cover	1	\$290.00	\$290.00
Omicron Super Finish Ring & Pinion	1	\$590.00	\$590.00 NEW

Data Acquisition and Gages:

Handheld 2 channel temperature recorder and hardware	1	\$255.00	\$255.00
Racepak Data Acquisition Includes: Data Acquisition 8 Thermocouples, 1 RPM, 5 Pressure Transducers, Software, Download Box, Spuds, and Packing Glands	1	Call for Pricing	
Install Data Acquisition	1	\$800.00	\$800.00

Roll Cage & Miscellaneous:

Adjustable Wheelie Bars			\$995.00
Adjustable Wheelie Bars with Weight Brackets			\$1,520.00
12" Drawbar Meets NTPA 2002 Rules to Maximize Allowable Drawbar Angle			\$390.00
Mounting for 12" Drawbar			\$1,025.00
Drawbar for Stock Mounting Location Meets NTPA 2002 Rules			\$165.00
Adjustment Mounting for Stock Mount Drawbar			\$395.00
Double Hitch			\$500.00
Tie Bars			\$1,090.00
New Frame For Tilt Fount End Includes: Steering Gear, Axle and Spindles			\$7,100.00
Frame Includes: Steering Gear, Axle and Spindles			
Add Hydraulic Steering to frame Above			\$1,085.00
Aluminum Steering Column(Stock or For Pro-Fab)			\$295.00

Suspension Front End "Kit"			
Includes Steering Cylinder, Helm Pump and Steering Adapt Helm to Tubing		\$7,850.00	New

Sheet Metal

Fiberglass Mx 270 Hood,Dash ,and Fenders (Parts Only)		\$5,800.00	New
Fender Mounts for Cage, Tub, and Floorbord		\$2,500.00	New
Hood Lift with Integrated Brake Mounts, Steering Mounts,And Quick Detach Hood		\$3,600.00	New
Hood Sub Frame		\$2,000.00	New
Side Shields Includes Intner Side Shields		\$3,825.00	New
Complete Mx270 Sheet Metal Pakage Intstalled on Tractor(Ready For Paint)		\$39,700.00	New
Includes Everything Above, Factory Grill with Lights, All Parts Mounted			

Tools

Leak Back Tool Cylinder Head "Do You Know How Good Your Head Supplier Is"		\$775.00
5/8 Idler Bolt Fixture		\$525.00

Used Parts:

Constant Mesh 29/44 3 Teeth Faster Than Stock		\$583.00
Constant Mesh 34/39 8 Teeth Faster (Used)		\$583.00
TA Gear 26/47 1st		Call
TA Gear 27/46 2nd		Call

**We are now a Dealer for Cenpeco, Super Flow Test Center, Security Race Products
Land and Sea Dyno 6000hp**

We Accept Mastercard and Visa

Prices Subject to Change With Out Notice

Updated 2/24/16 KB