



**IPE OUT ENTERPRISES Inc.**

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## Yearly Recommended Maintenance Intervals

- Fuel Filter Replace Every 15 Runs on Bio Diesel , Once a Year On Regular Fuel
- Engine Bearings Check Every 20 Runs
- Piston Rings Check Compression Every 20 Runs
- Clean Water Filter Every 20 Runs
- Change Pump Oil Every 20 Runs
- Clean Water Nozzles Every 20 Runs
- Clutch Disc Inspect Every 30 Runs
- Floaters Replace Every 30 Runs
- Heat Shields .020" Of Warp
- Check Fingers and Pin Every 30 Runs
- Inj. Pump Have Checked Every 30 Runs
- Injectors Pop Test Every 20 Runs (Every 5 Runs with Super Farm)
- Rods Have Maged And Measure Every 30 Runs
- Turbo Have Checked Every 30 Runs
- Wrist Pin Retainers Replace 30 Runs
- Leak Check Head Every 30 Runs
- Fluid Dampener Replace 30 Runs
- Cranks Have Maged and Measure Every 30 Runs
- Injectors Lines Replace Every 90 Runs
- Oil Pump Inspected Every 90 Runs
- Wrist Pins Replace Every 60 Runs
- Check Valves and Valve Springs Every 90 Runs
- Head Studs Every 90 Runs

- Main Studs Every 3 Torques
- Rod Bolts Replace Every 3 Torques
- ❖ Replace Lifters Every 120 Runs
  - ❖ Buttons Lifters Immediately
- ❖ Replace Valves Every 120 Runs
- ❖ Inspect Differential Every 120 Runs
- ✓ Clean Fuel and Water Tanks Every Year
- ✓ Rebuild Water Valve Every Year
- ✓ Replace Rocker Adjusters Every Other Year
- ✓ Vane Water Pump Replace 2 Years( Every Year with Water Pre-Mix)
- ✓ Replace all Fuel Lines when using BIO Diesel 2 Years

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